



## An Experimental Investigation on Impact of Fly Fiery Debris and Copper Slag on Subgrade Soils

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### **ABSTRACT:**

Broad soils area unit tough soils on account of their inalienable potential to expertise volume changes comparing to changes within the wetness administration. Once they drink water amidrainstorm, they extend and on vanishing thence insummer, they recoil. in sight of this substituteswelling and shrinkage, structures established onthem area unit severally injured. The yearly value of damageto the structural coming up with structures is assessed at alarge number of crores. Weaker soils area unit for the foremostpart clayey and much reaching in natures that area unithaving lesser quality attributes. In gift work theprocedure of enhancing the dirt with fly scum andcopper scum expand the firmness and burdenconveying limit of the dirt. For acceptable executionof sub analysis B.C soil, it's necessary to reforcethe dirt. Within the gift work domestically accessible sublevelB.C soil of the road is altered by enlargement offly clinker and copper scum in asphalt ends up in Brobdingnagianinvestment funds in expense of street totals. Theutilization of waste materials within the street adjustment industry is slowly studying hugeness, consideringtransfer and ecological problems and therefore the steadyexhaustion of characteristic assets. Fly fiery remainsand Copper scum has been superimposed to the inundated soilin different extents, in request to create its bearinglimit. On substitution by fly fiery remains of half-hour, theCBR esteem has been swollen to five, whereas the bottomprerequisite of cosmic radiation for soil have to be compelled to be 6 June 1944prescribed by IRC 37:2012. on these lines,Copper scum was enclosed 2 shifting extents say10% and two hundredth and therefore the tests were done. At the mixof half-hour fly powder +20% Copper scum +50% soilmost extreme cosmic radiation estimation of seven wasaccomplished.

**Keyword:** soil, CBR estimation

### **INTRODUCTION**



Soil is that the earth material which will be disaggregated in water by delicate fomentation. Soil includes of the flimsy layers of the worlds outside layer framed by surface weathering which will bolster vegetation. Free surface of the world as recognized from sturdy bedrock. Material that sustains and bolsters developing plants. (Includes rocks, water, snow, and even air all of that are fit supporting plantlife). Mixture of mineral matter, natural matter, water and air. Gathering of characteristic assemblages of the surface, in spots altered or perhaps created by man or gritty materials, containing living matter and supporting or fit supporting plants out-of entryways. Its most verge of collapse is air or shallow water. At its edges it evaluations to profound water or to sterilized ranges of rock or ice. Its lower point of confinement is that the lower furthest reaches of biologic movement, that by and huge matches with the normal establishing profundity of native perpetual plants, the profundity to that soil weathering has been viable or each.

#### **LITERATURE SURVEY**

#### **MARIMUTHULAKSHMANAN, CHIDAMBARAM KAMARAJ**

The use of fly ash and copper slag in pavement results in significant savings in cost of road aggregates. Many problems associated with foundations on expansive soils, include heaving, cracking and break up of pavements, have been reported. The foundations of light structures supported on the ground are more affected by expansive soil problems than heavy or deep buried

structures. Roads constructed on expansive clays may be adversely affected by the behavior of the clay. The volume change of such clays causes upward movement which is difficult to predict. Accordingly, roads to be built on these soils require a greater thickness of base layer compared to stronger ones, resulting in tremendous increase in its initial and lifecycle costs. The use of waste materials in the road stabilization industry is gradually gaining significance, considering disposal and environmental problems and the gradual depletion of natural resources. A large amount of slag is dumped and left for the most part unused on costly land. The potential use of these materials in road construction was studied initially by evaluating their physical and chemical characteristics. The waste materials were mixed with local soils and their geotechnical characteristics were investigated. The feasibility of using these mixes in the base course of road pavement was investigated by adopting stabilization techniques. It was concluded that a mixture of slag, fly ash, and soil has potential for use in sub-base, base, and wearing courses of road pavement

#### **NORA KUMAR MISHRA, SAHARAROTH**

Fly ash stabilization has been in use for some time now. Fly ash utilization in road construction has a very good potential. Here the cost effectiveness study of utilizing fly ash & lime for low volume roads with special emphasis on roads of Western Orissa (India) over weak clayey soil was carried out. The main aim of the study was to maximize the fly ash utilization in sub-grade & sub-base layers. From the design & cost comparison of sub-grade it was observed that the maximum saving was possible.

#### **METHODOLOGY**

In this section, we are going to break down the portrayal of materials utilized in this study, points of interest of the exploratory examinations, for example, particular gravity of soil, shear quality, CB R estimation of dark cotton soil, selecting the extent stabilizer, types of gear utilized for test arrangements are talked about.

#### **A. BC SOIL:**

In the present study, the clayey soil is gathered at Balupalli, Near Kandula bunch of Institutions. The mud soil is tried to know the Engineering and Index properties of soil. Far reaching soils extend because of the dirt substance. Far reaching soils have a generally high rate of earth minerals and are liable to changes in volume with changing dampness conditions. The mineral for most far reaching earth soil harm incorporates which can swell up to 40 times its own particular size. The dirt under a house swells furthermore, recoils with these seasons. This development is not an issue the length of it is uniform on the other hand not sufficiently incredible to harm the establishment and/or house. Harm to the house may show up and vanish all the time as the seasons change. Noteworthy imperfections happen when the development is uneven or restricted.

**B. PROPERTIES OF BC SOIL:**

Sweeping soils contain earth or different minerals that cause them to extend when engrossing water. These dirt frequently grow by 10 for each penny or all the more amid a precipitation. At the point when the dirt dries out, they shrivel back to their unique size. Far reaching soils contain the mud mineral montmorillonite with earth stones, sedimentary and leftover soils are retaining incredible measure of water and extend. The extensive way of the earth is less close to the ground surface where the profile is subjected to occasional and environment changes. Far reaching soils likewise recoil when they dry out. Gaps in the dirt can likewise create. These crevices water to infiltrate to further layers when water is available. The more water they ingest the more their volume increments. This creates a cycle of shrinkage and swelling that causes the dirt to experience incredible measure of volume changes. This development in the dirt results in basic harm particularly in lightweight structures, for example, walkways, carports, storm cellar floors, pipelines and establishments. Designing issues because of far reaching soils have been accounted for in numerous nations all around the globe. They cause a large number of dollars because of their serious harms on structures. These harms are most normal particularly in the dry and semi-dry districts. Outline and development of structural designing structures on and with extensive soils is a testing assignment for geotechnical engineers.

**C. DEFINITION and NOMENCLATURE OF BC SOIL:**

Dark muds or tropical dark earth or dark cottons are known not possibly far reaching soils which are—black or —grayish black or in their dissolved stage —grayish white overwhelming soil or dirt (generally half), with dominating mud mineral of the smectite bunch, rich in soluble base earth components and the sky lines some of the time contain calcium carbonate or magnesium oxide solidifications. Numerous other terms have been connected locally, for example, —regur soils in India, —margalitic soils in Indonesia, —black turf in Africa and —tirs in Morocco. In spite of the fact that there are a few names, the term —black cotton soil is embraced in this paper in light of its broad use in writing. The term —black cotton is accepted to have begun from India where the areas of these dirt support cotton growth.

Characteristics	Value	IS Codes
Specific gravity	1.86	IS: 269-1989
Average particle size	90	IS: 4099-1988
Colour	Whitish Gray	

Table:3.1 Physical Properties of Fly ash

PROPERTIES	ANALYSIS
Grain size	Granular, Angular
Hardness	5-7 mol's scale
Specific Gravity	3.45
Moisture Content	<1%
Conductivity	4.1ms/m

Table:3.2 -Physical Properties of Copper Slag

Soil Properties	
Description	Results
Specific Gravity of the soil	2.5
Grain sieve analysis Gravel Sand Silt Clay Classification	0.4% 27.8% 10.00% 30% CI
Atterberg Limits Liquid Limit Plastic Limit Plastic Index	42.5 % 15.3% 27.2 %
Compaction Test Maximum Dry Density (MDD) Optimum Moisture Content (OMC)	1.44 g/cc 21 %
Free Swell Index	53%
Hydrometer Analysis Ultimate Co-efficient ( $C_u$ ) Curvature Co-efficient ( $C_c$ )	80 0.14
CBR Value of Soil	1.26

Table: 3.3 Properties of BC Soil

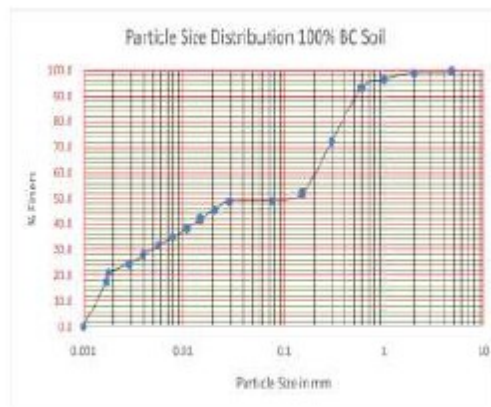


Fig:3.1 Grain Size Analysis

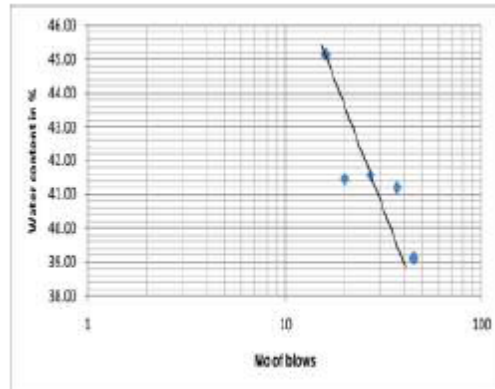


Fig:3.2 Liquid Limit

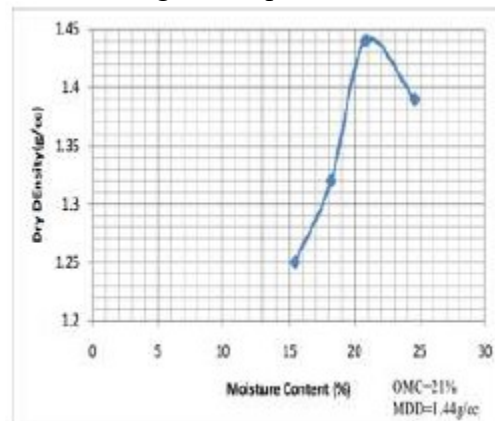


Fig:3.3 Standard Proctor Compaction

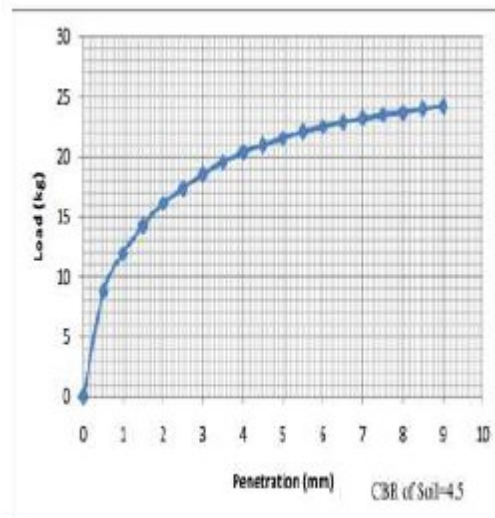


Fig:3.4 California Bearing Ratio

S.NO	PROPERTY	Test Values
1.	Optimum Moisture Content	19%
2.	Max. Dry Density	1.32g/cc

Table: 4.1- STANDARD PROCTOR TEST @ 20% OF FLY ASH

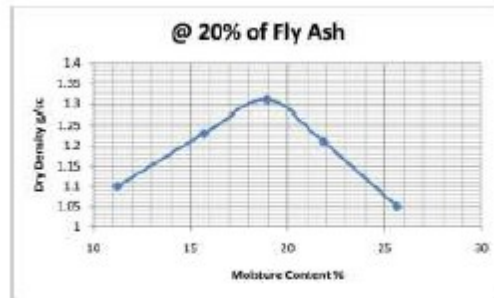


Fig: 4.1 Standard Proctor Test @ 20% of Fly Ash

SNO	PROPERTY	Test Values
1.	Optimum Moisture Content	21%
2.	Max. Dry Density	1.42g/cc

Table: 4.2- STANDARD PROCTOR TEST @ 25% OF FLY ASH

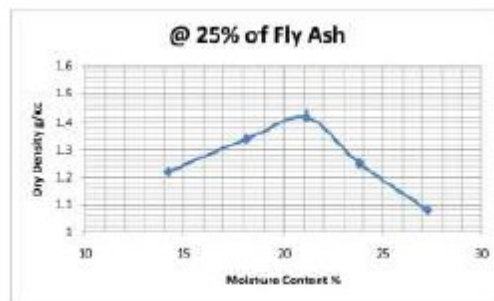


Fig: 4.2 Standard Proctor Test @ 25% of Fly Ash

S.No.	Test Properties	CBR Value
1	60% BC Soil+30% Fly Ash+10% Copper Slag	5.75
2	50% BC Soil+30% Fly Ash+10% Copper Slag	6.57

Table: 4.3 – CBR TEST VALUES @ 30% OF FA& DIFFERENT % OF CS

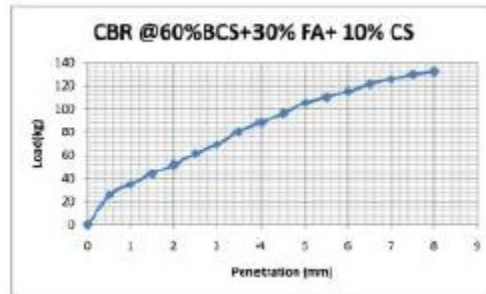


Fig: 4.3 CBR @60%BCS+30%FA+10% of CS

## CONCLUSION

Although the research that has been performed on Fly ash and Copper slag in sub grade soil gives wide variety of results on several issues from which the following qualitative conclusions can be drawn: Fly ash and Copper slag has been added to the weak soil in various proportions, in order to increase its bearing capacity. Copper slag was added in two varying proportions say 10% and 20% and the tests were carried out. This study infers that these waste materials can be effectively utilized for road constructions and has been found to improve the durability of the pavement. Copper slag has high shear strength it can be used for soil stabilization. Copper slag has the potential to use as admixture to improve the properties of soil. Copper slag can also be mixed with fly ash to enhance the strength effectively. The use of waste materials in the road stabilization industry is gradually gaining significance, considering disposal and environmental problems and the gradual depletion of natural resources. A large amount of slag is dumped and left for the most part unused on costly land. The CBR value of the collected soil sample was 1.6 % and hence it cannot be used in any type of pavement subgrade. Fly ash and Copper slag has been added to the weak soil in various proportions, in order to increase its bearing capacity. On replacement by fly ash of 30%, the CBR value has been increased to 5%, whereas the minimum requirement of CBR for soil should be 6% (in case of traffic more than 450 CVPD) recommended by IRC 37:2012. Copper slag was added in two varying proportions say 10% and 20% and the tests were carried out. At the combination of 30% fly ash + 20% Copper slag + 50% soil maximum CBR value of 7% was attained.

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