

## Behavior of Reinforced Concrete In Case Of Corrosion under Serviceability According To Is 456

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### ABSTRACT

*Reinforcement corrosion is a common cause of deterioration of cement in reinforced concrete. The corrosion mechanism involved and the consequent structural behaviour of deteriorated reinforced concrete members have been studied by several researchers. Nevertheless, the knowledge obtained is primarily based on experimental investigations of artificially corroded specimens whereas natural corrosion may affect structural behaviour differently. This paper aims to deepen the numerical understanding of the structural effects of natural corrosion deterioration with a focus on the remaining anchorage capacity between deformed bars and concrete, as well as the investigation of possible links between visual inspection data and structural damage.*

### INTRODUCTION

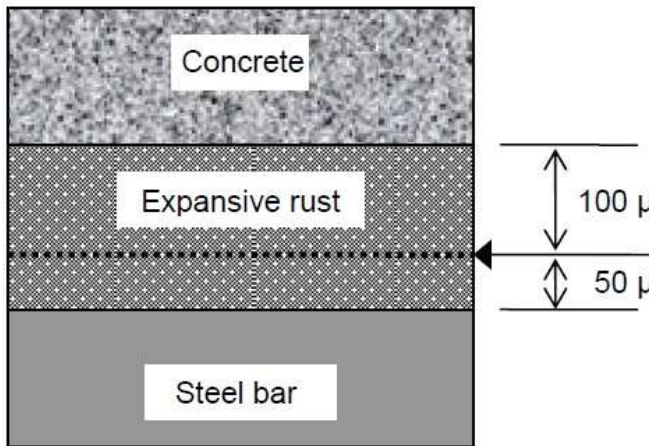
Current predictive models assume that the concrete is uncracked. However, it is generally accepted that cracks, which are normally present in field concrete, promote more rapid penetration of aggressive agents (carbon dioxide, chloride) and may thereby adversely affect long-term integrity.

When dealing with corrosion in cracks, two different mechanisms are possible:

- Microcell corrosion; the anodic and cathode processes take place only in the cracked zone. The anodes and cathodes are very small and can hardly be separated. The oxygen supply to the cathodes is through the crack.

- Macro cell corrosion; the reinforcement within the crack-zone acts mainly as an anode and the passive steel surface outside the crack acts as cathode. The oxygen transport to the cathode takes then place mainly through the uncracked concrete area.

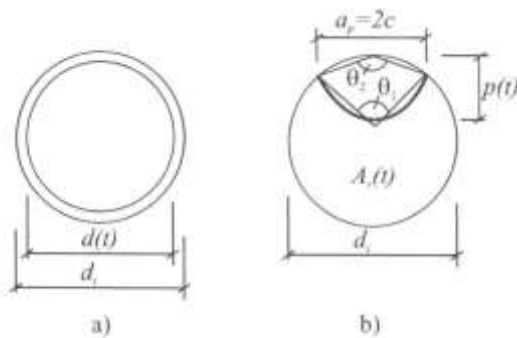
Converting corrosion rate to cracking and delaminating rate requires assumptions about expansive oxide growth and stresses required for cracking. Of course, these simple time-to-cracking predictions are only indicative and should be used with care. It is assumed an on-going uniform rebar corrosion and an average rust expansion ratio of 3 (relative to metallic iron), i.e. the volume of rust occupies three times that of the original steel. Further, it is assumed that 50  $\mu\text{m}$  section losses gives rise to cracking. This is in the range of tests results reported by Broomfield [2003]. A schematic illustration is shown in Fig.1. Based on these simple assumptions and Eq. 2.6 ( $V_{corr}=11.6 \cdot i_{corr}$ ), corrosion rates can be converted to annual rust growths and the time needed to cause cover cracking by the expansive oxides.



**Figure 1** Schematic illustration of corroding rebar and expansive rust: 50 μm section loss of steel. Rust volume is three times that of the corroded steel (150 μm)

## Steel corrosion

Electrochemical process during which coupled anodic and cathodic reactions take place. In this paper will describe steel corrosion models for uniform and localized corrosion.



**Figure 2:** a) uniform corrosion b) pitting corrosion

## Model of corrosion 1

This model is used for the prediction of uniform corrosion. The formula for the time related net rebar diameter  $d(t)$  in exposure time  $t$  [years] reads

$$d(t) = \{ d_i \varphi [ d_i - 0.0116 i_{corr} R_{corr} (t - t_i) ]$$

$$1) \leq t_i$$

$$2) < t < t_i + d_i / 0.0116 i_{corr} R_{corr}$$

$$3) > t_i + d_i / 0.0116 i_{corr} R_{corr}$$

Where  $\varphi$  is the uncertainly factor of the model [-],  $d_i$  is the initial bar diameter [mm],  $t = t_i + t_p$  where  $t_i$  is the time to corrosion initiation, i.e. depassivation, and  $t_p$  is the time of corrosion propagation, parameter  $R_{corr}$  [-] express the type of corrosion. For uniform corrosion the coefficient  $R_{corr}$  equals 2. By the coefficient  $R_{corr}$  also the effects of chloride concentration, pH level or other conditions may be described, whenever applicable.  $i_{corr}$  is the current density (normally expressed in  $\mu A/cm^2$ ). For uniform corrosion, a mean value can be considered as 1  $\mu A/cm^2$  or calculated according to (Pettersson, 2004). This formula describes the dependence of  $i_{corr}$  on time derived on the basis of experiments for RC flexular members as:

## Model of corrosion 2

This model is used for localized corrosion. The studies by Gonzales show that the maximum rate of corrosion penetration in the case of pitting corrosion is 4-8 times that of general corrosion. The depth of pit  $p(t)$  [mm] at time  $t$  [years] can be estimated by the following equation

$$p(t) = [ 0.0116 i_{corr} R_{corr} (t - t_i) ]$$

Where  $\varphi$  is the uncertainly factor of the model [-],  $t = t_i + t_p$  where  $t_i$  is the time to corrosion initiation and  $t_p$  is the time of corrosion propagation. For  $t_i < t_p$ ,  $p(t) = 0$ . Corrosion current  $i_{corr}$  is taken as 3  $\mu A/cm^2$  to mm/years under the assumptions that steel (Fe) has  $n = 2$  (number of electrons freed by the corrosion reaction),  $M = 55.85$  g (atomic mass) and  $d = 7.88$  g/cm<sup>3</sup>.

## MODELLING & ANALYSIS

There is a growing need for reliable methods to predict the load-carrying capacity and remaining service life of deteriorated reinforced concrete (RC) structures as a decision basis for optimized maintenance and repair strategies. In an ongoing research project, the load-carrying capacity of deteriorated RC structures is studied. The part of the project presented herein is focused on deterioration due to the corrosion of reinforcement. The corrosion of steel reinforcement is one of the most common causes of deterioration of RC. The corrosion process transforms steel into rust, leading to

- 1) an area reduction of the reinforcement bars
- 2) volume expansion that generates splitting stresses in the concrete, which may crack and spall the concrete cover and affect the bond between the reinforcement and the concrete.

## MATERIAL PROPERTIES

M-25 grade of concrete and Fe-415 grade of reinforcing steel are used for all the frame models used in the study. Elastic material properties of this material are taken as per Indian standard IS 456 (2000). The modulus of elasticity of concrete ( $E_c$ ) of concrete is taken as.

$$E_c = 5000 \sqrt{f_{ck}} \text{ MPa.}$$

- Split or tensile strength of concrete shall be obtained as described in IS 516 and IS 5816 respectively.

Flexural strength,  $F_{cr} = 0.7 \sqrt{f_{ck}}$  MPa.

- Mild steel and medium tensile steel bar conforming to IS 432 (part 1)
- The modulus of elasticity of steel shall be taken as  $200 \text{ KN/mm}^2$

**Table 3.1 Material List (concrete)**

<b>Name</b>	concrete	
<b>Type</b>	Homogeneous	
<b>Colour</b>		
<b>Structural</b>	Elastic Modulus	2.50000e+007
	Poisson's Ratio	1.50000e-001
	Coefficient	1.00000e-006
	Mass Density	2.40000e+000
	Ref. Temperature	2.70000e+001
<b>Thermal</b>	Conductivity	0.00000e+000
	Specific Heat	0.00000e+000
	Heat Gen.Factor	1.00000e+000
<b>Factor of Safety Calculation</b>	Failure Theory	Principal Stress (Brittle)
	Tension	3.50000e+003
	Compression	1.67500e+004
<b>Damping Factors</b>	Mass Proportional Damping	0.00000e+000
	Stiffness Proportional Damping	0.00000e+000
	Structural Damping Coefficient	0.00000e+000

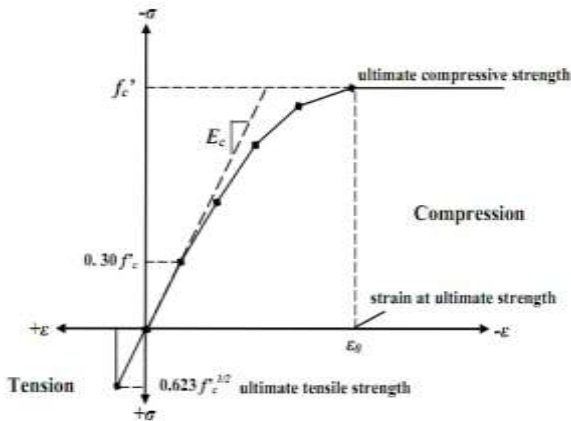


Figure3.1: Stress-Strain curve of concrete

Table3.2 Material List (Steel)

Name	Steel	
Type	Isotropic	
Colour		
Structural	Elastic Modulus	2.06940e+008
	Poisson's Ratio	2.88000e-001
	Coefficient	1.17900e-005
	Mass Density	7.82900e+000
	Ref. Temperature	2.00000e+001
Thermal	Conductivity	5.56720e+001
	Specific Heat	0.00000e+000
	Heat Gen.Factor	1.00000e+000
Factor of Safety Calculation	Failure Theory	Von Mises Stress (Ductile)
	Tension	2.57790e+005
	Compression	0.00000e+000

Damping Factors	Mass Proportional Damping	0.00000e+000
	Stiffness Proportional Damping	0.00000e+000
	Structural Damping Coefficient	0.00000e+000

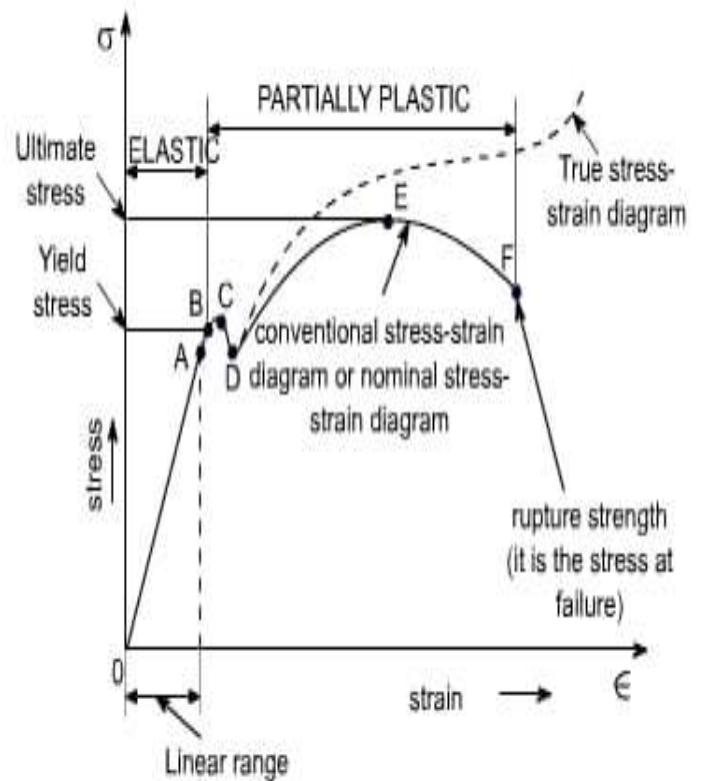
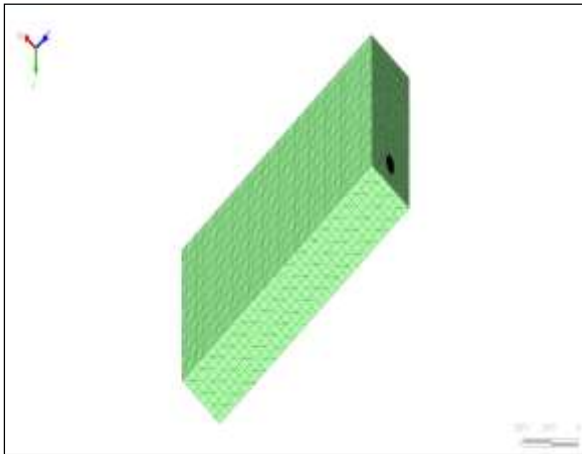


Figure3.2: Stress-Strain curve of steel



**Figure3.3:** Material property colour of concrete and steel in Midas NFX

## RESULTS AND DISCUSSIONS

### GENERAL

Finite element analysis conducted over all corroded and non-corroded Reinforced concrete models using Midas NFX. The different results are obtained after the analysis are presented and discussed in this chapter.

### Case A. Simply Supported Beam

#### Deflection Vs % Corrosion

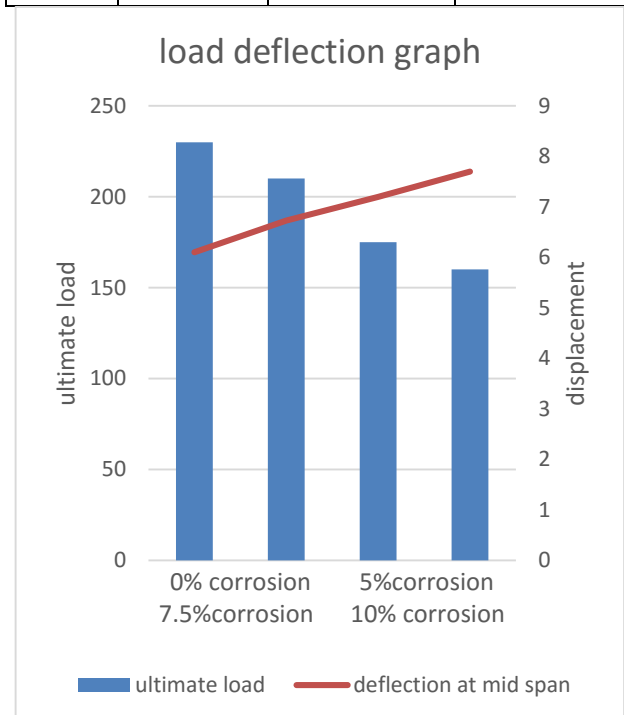
According to IS 456:2000 deflection of a structure or part there of shall not adversely affect the appearance or efficiency of the structure or finishes or partitions. The deflection shall generally be limited to the following

- The final deflection due to all loads including the effects of temperature, creep and shrinkage and measured from the as-cast level of the supports of floors, roofs and all other horizontal members, should not normally exceed span/250.
- The deflection including the effects of temperature, creep and shrinkage occurring after erection of partitions and the application of finishes should not

normally exceed span/350 or 20 mm whichever is less.

**Table 4.1:** load vs deflection value of all models

Model	Beam specimen with corrosion level %	ultimate load (kN)	deflection at mid span (mm)
Model 1	0%	230	6.1
Model 2	5%	210	6.73
Model 3	7.50%	175	7.2
Model 4	10%	160	7.7



**Figure 4.1:** load vs deflection value of all models



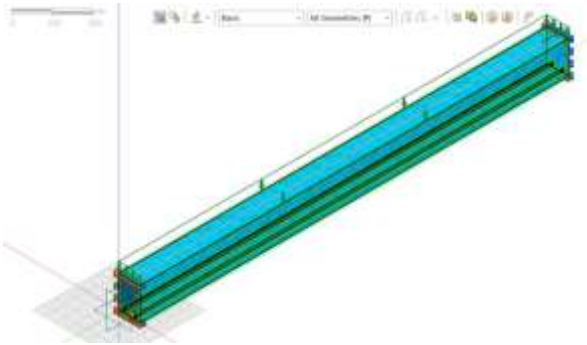


Figure 4.2: 3-D Load pattern in all models

### TOUGHNESS

One measure of toughness in beams is the area under the load vs. deflection curve. A best fit line was calculated for each load-deflection curve, and then integrated over the range of the deflection. These values for toughness can be found in Table 4.2. It can be seen in Figure 4.3

Table 4.2: Toughness Vs corrosion

% Corrosion	Toughness
0%	701.5
5%	706.65
7.5%	630
10%	616

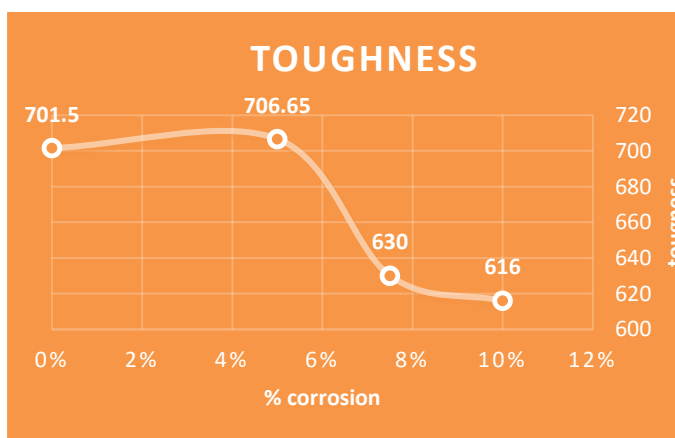


Figure 4.3: Toughness Vs corrosion

### CONCLUSIONS

The results of 3-dimensional modelling of concrete beam structure from Midas NFX software with the help of IS1893. Eight different models having constant Beam Cross-sectional area and same plan section are prepared by software with the help of IS code and comparative analysis studied between them. This project has introduced corrosion in concrete structure which analysing to determine its structural performance.

- From corrosion analysis on all four models of fixed beam target deflection in **model4** in Z-direction are comparatively higher than of others all **models** due to the higher percentage of corrosion in model4 as compare to other models.
- From corrosion analysis on all four models of cantilever beam target deflection in **model4** in Z-direction are comparatively higher than of others all **models** due to the higher percentage of corrosion in model4 as compare to other models.
- Toughness of **model 2 in case of fixed beam** is 100.7% of model1, 112.16% of model3 and 114.69% of model4 because of load vs deflection of beam in model 2 is higher as compare of other all models.
- Toughness of **model 1 in case of cantilever** is 102.52% of model2, 104.28% of model3 and 100.74% of model4 because of load vs deflection of beam in model q is higher as compare of other all models.

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