

# Mechanical study of hole specimens extracted from the outer sheath of an underground electrical cable LV H1XDVAS and subjected to tensile test

H.Ouaomar<sup>1</sup>; N.Mouhib<sup>1</sup>; M. Lahlou<sup>1</sup>; A .Tijani<sup>1</sup> & M. El Ghorba<sup>1</sup>

<sup>1</sup>Laboratory of Control and Mechanical Characterization of Materials and Structures, National Higher School of Electricity and Mechanics, BP 8118 Oasis, Hassan II University, Casablanca, Morocco

EMAIL: Hanae.sup@gmail.com

## Abstract

*Due to their multiple uses, polymer materials play an essential role in the insulation of electrical systems. Thus, maintaining the insulation function is crucial because it is one of the fundamental conditions of equipment performance at generation, transmission and distribution of electrical energy.*

*There are various causes on the origin of the insulation degradation. As a result of operating conditions of electrical cables, the insulation material is subjected to mechanical, electrical and thermal constraints. Moreover the direct contact of outer sheath with external environment makes them vulnerable to mechanical constraints.*

*Cables reliability could largely be determined by the sustainability of the different mechanical properties of the insulation. For this, we treated in this work the mechanical behavior of electrical outer sheath and specifically the behavior of a hole specimen to simulate the artificial damage in an outer sheath of an underground electric cable. Thereafter, a static damage-reliability study is established.*

## Key Words:

Outer sheath; reliability; damage; tensile test; hole specimen

## 1. Introduction

In the electric domain, the application fields of solid organic insulators (polymers) are extended: power transmission lines, telecommunication cables... The use of these materials in the electrical insulation has several advantages such as: excellent electrical properties (resistivity, stiffness and permittivity), good mechanical and tribological performance without forgetting its dimensional stability. Add to this list, the easy implementation, low weight and sometimes the possibility of recycling [1].

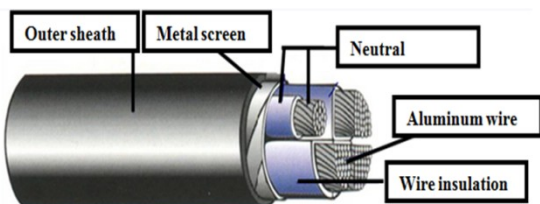
On the other hand, in low-voltage, insulation materials (PVC and XLPE) are selected by dint of their improved thermo mechanical properties, they are thermostable (160 ° C continuously) and mechanically resistant to various applied forces.

Polymers have a complex structure made up of many molecules all strung together to form long chains [2]. The knowledge of the mechanical behavior of polymer insulation determines the dependability of the electric cable specially and electrical installation generally. Our goal is to understand the behavior of the outer sheath made up of PVC material and extracted from H1XDVAS underground cable, thereafter using the relationship between damage and reliability, predict its life time that seems key player in the reliability of the studied electric cable.

## 2. Experimentation

### 2.1 Mechanical characterization

Our approach is to study the mechanical behavior of the outer sheath PVC belonging to an underground electric cable LV (Low Voltage) H1XDVAS.



**Figure 1:** Underground electric cable H1XDVAS

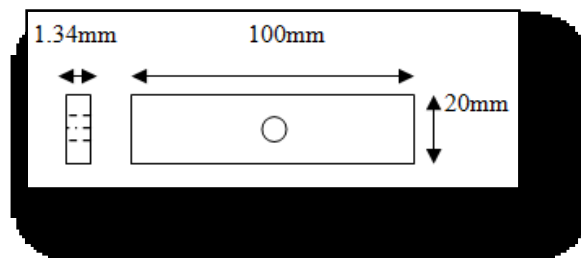
The outer sheath is cut with a suitable shaving apparatus (sharp knife, razor blade, etc.) after removing it from the other various elements of the cable. Each sample is prepared in appropriate length stretches. After this, standardized specimens are cut for mechanical characterization in the virgin state of the material [3]. Different mechanical characteristics are extracted from the curve and represented in Table 1 [4]:

Elastic stress $\sigma_e$ (MPa)	Breaking stress $\sigma_r$ (MPa)	Strain $\epsilon$ (%)	Young modulus $E$ (MPa)	Specific energy $W_m$	Maximum stress $\sigma_u$ (MPa)
160.64	8.05	10	143	106.15	160.64

**Table 1:** Mechanical properties of flexible PVC

### 2.2 Studied specimen

We used the specimen in conformity with the ASTM standard [5] to study the effect of the hole on the mechanical behavior of the studied material. The dimensions of rectangular test specimen are represented in Figure 2.



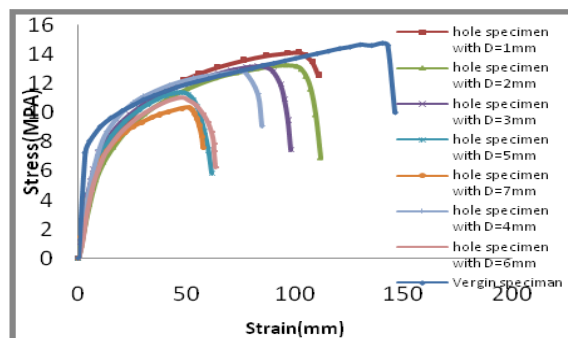
**Figure 2.** Rectangular test specimen according to ASTM [5] standard.

Different hole specimens diameters are applied from 1 to 7mm on rectangular samples, and then a tensile test of three specimens for each hole specimens diameter is realized.

## 3. Results and discussion

### 3.1 Static tensile test on hole specimens:

The test curve of the applied stress as a function of the strain at different holediameters is given by Figure 3.



**Figure 3** stress-strain curves at different hole specimens diameters

According to this figure, the various curves associated to hole diameters are superimposed in order, a decrease in the ultimate stress depending on the diameter of the hole is noticed, the degradation of the mechanical properties is clearly seen: elastic stress, elongation... rupture tends toward brutality and preceded by a local plastification.

**Table 2** Values of ultimate residual stresses

d (mm)	$\sigma_{ur}$ (MPa)
0	14.74
1	14.14
2	13.25
3	13.2
4	12.84
5	11.36
6	11
7	10.35

### 3.2 Calculation of static damage

The model of static damage is to determine the evolution of the stress as a function of the fraction of life

$\beta = d/w$ . Damage is determined by the variable D:

$$D = \frac{1 - \frac{\sigma_{ur}}{\sigma_u}}{1 - \frac{\sigma_a}{\sigma_u}} \quad (1)$$

Where:

$\sigma_u$ : the value of the ultimate stress in the initial state

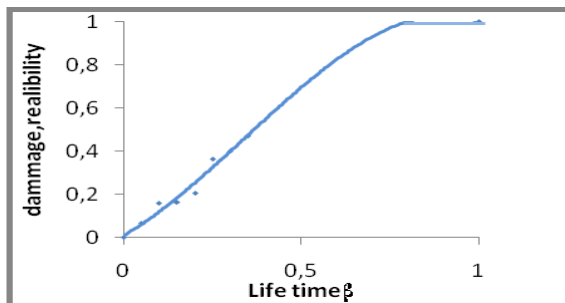
$\sigma_{ur}$ : the value of the ultimate residual stress

$\sigma_a$ : stress just before failure

a: length of notch

w: notch width

During the test, the variation of the damage depending on the life fraction is illustrated by the curve in Figure 4.



**Figure 4** Evolution of damage depending on the life fraction

Increased damage means the increase in the resistance loss of static tensile strength of the samples, the loss changes when the life fraction becomes more important. After a value of  $\beta = 0.8$ , the damage reaches the maximum value: it is a complete break

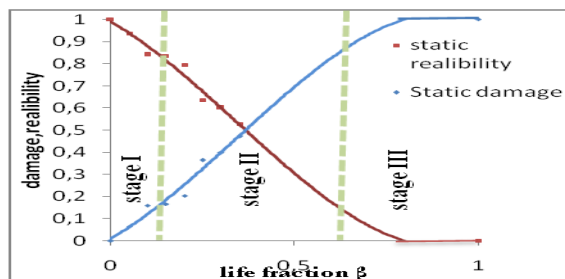
When a system is in function under stress, its physical properties undergo progressive degradation. So we often need to reduce the probability of sudden failure.

The reliability theory assesses a probability of failure and considers the uncertainties associated with different variables.

Characterized by the performance limits of a structure to ensure condition of functioning, complete aspects of these two probabilistic notions result the following relation:

$$R(\beta) + D(\beta) = 1 \quad (2)$$

The resulting equation allows us to plot the variation of reliability with the damage:



**Figure 5:** Superposition of curves Damage - Reliability depending on the life fraction

From Figure 5, in the presence of default, three stages are distinguished:

**Stage I:** The curve represents a linear behavior at the beginning, then a sudden change (growth-decline) is noted for the two curves (damage and reliability);

**Stage II:** there is a stabilization area in which is situated the intersection reliability-damage;

**Stage III:** represents the unstable zone in which the default could not be controlled.

### 3.3 Damage calculation by unified theory

The level of loading applied to a material plays a crucial role in behavior of its damage. The unified theory carefully handles the loading level factor that changes each time depending on  $\gamma = \frac{\sigma}{\sigma_0}$ .

In analogy with the unified theory, an empirical relationship describing the damage is proposed:

$$D = \frac{\beta}{\beta + (1-\beta) \left[ \frac{\gamma - (\gamma/\gamma_u)^B}{\gamma - 1} \right]} \quad (3)$$

Where:  $\beta = \frac{d}{w}$ ,  $\gamma = \frac{\sigma}{\sigma_0}$  and  $\gamma_u = \frac{\sigma_u}{\sigma_0}$

$\sigma_0$  is the residual endurance limit which is equal to the residual ultimate stress multiplied by a coefficient  $\alpha$

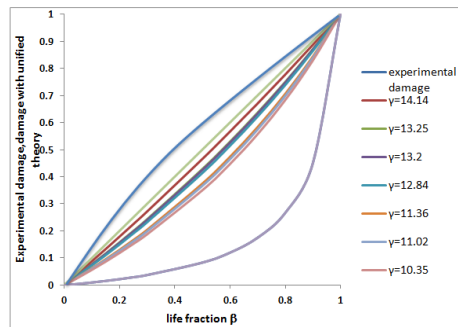
(For  $n = 0$ ,  $\sigma_0 = \alpha \sigma_u$ ).

We used security coefficient of the material (CS=3); and we have  $\alpha = \frac{1}{CS}$

The variation of damage depending on  $\beta$  is shown in Figure 8. Each curve is associated to a loading level.

We can also represent Miner curve as the simplest damage curve, each life fraction is associated to a damage value ( $\beta = 0$ ,  $D = 0$ ,  $\beta = 1$ ,  $D = 1$ ).

Comparing the damage curve by the unified theory and the experimental obtained by calculating static damage, we noticed that the experimental damage is more dangerous than theoretical one calculated by unified theory.



**Figure 6:** Experimental damage and unified theory damage curves in function of life fraction

The result according to the unified theory (equation 3) is shown in Figure 6. It is observed that gait curves relating to various loading levels are superposed according to  $\gamma$  order (the upper curve is the one with the highest load level). The curve illustrating the last load  $\gamma = 14.14$  MPa shows a significant difference compared to the others.

The linear Miner rule is the most critical compared to different damage curves of the unified theory. However, the experimental damage curve is considered the most critical of all the curves of the presented damage.

### 4. Conclusion

A damage and reliability study was conducted based on a static tensile test, which was used to estimate the life time of an outer sheath belonging to an underground electric cable HIXDV AS.

The establishment of the relationship Damage-Reliability identifies three stages of damage and permits to predict the moment of critical damage, so moving towards predictive maintenance.

A comparison between the experimental damage and those of the unified theory with different load levels is carried out, and it is noticed that the unified theory in different loading levels is less critical than the experimental damage, but the Miner law curve is the closest one to the reality.



## Références

- [1] N.LAHOUD « Modélisation du vieillissement des isolants organiques sous contraintes électriques : application a la fiabilité des matériaux »Université DE GRENOBLE, 2006 .
- [2] P.QUENNEHEN« Étude de la dégradation de la fonction isolation de câbles HT isolés au PVC» Université de Toulouse,2009 .
- [3] ISO 6801-1 (International Organization for Standardization standard electrical cables).
- [4] H.OUAOMAR &Al”Study of the damage SENT specimen of the outer sheath of an underground electrical cable BT H1XDVAS submitted for a static test” International Journal of Mechanical Engineering (IJME), vol. 3, issue 4., pp. 049–053, April 2015.
- [5] E606 / E606M - 12 ASTM Standard Test Method for Strain-Controlled Fatigue Testing.