

# Wind Turbine Gearbox Control System Using Plc and SCADA

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## ABSTRACT

*The Wind Turbine gearbox is a standout amongst the most vital and costly segments of wind turbine. It is hard to repair, once introduced. Thus it needs compelling tests amid its outline and generation to meet the strict quality pre requisites , Using PLC and SCADA we propose the gearbox warming issue and certain preventive measures. Inside the test stage with the turbine sharp edges two gearboxes are connected in arrangement while change of torque from low to higher stage, because of steady turn there is a considerable measure of warmth created. It is recognized by a temperature sensor . A virtual coolant tank is setup which circles greasing up oil through the gearbox through copper tubes, while it courses, it ingests the warmth. Additionally, disturbing when issue happen it will be shown in SCADA. We are numbering the beat in view of rigging moving.*

Key words: PLC; SCADA; Wind turbine; Gearbox; Sensor

## 1 INTRODUCTION

### 1.1 WIND TURBINE:

A wind turbine is a gadget that proselytes active vitality from the wind into mechanical

vitality. On the off chance that the mechanical vitality is utilized to create power, the gadget might be known as a wind generator or wind charger. Today's wind turbines are fabricated in a scope of vertical and level hub sorts.

### 1.2 WIND TURBINE DESIGN:

Wind turbines are intended to misuse the wind vitality that exists at an area. Streamlined demonstrating is utilized to decide the ideal tower tallness, control frameworks, number of cutting edges and sharp edge shape.

Wind turbines change over wind vitality to power for circulation. Customary level pivot turbines can be partitioned into three segments:

The rotor part incorporates the sharp edges for changing over wind vitality to low speed rotational vitality.

The generator segment incorporates the electrical generator, the control gadgets, and in all likelihood a gearbox (e.g. planetary gearbox, movable rate drive or constantly variable transmission) part to convert the low speed approaching revolution to fast pivot suitable for creating electricity.

The basic bolster part incorporates the tower and rotor yaw mechanism.

### **1.3 GEARBOX OVERVIEW:**

As the gearboxes are the spirit of the wind turbine transmission area, it requires legitimate working and upkeep. Yet, because of its enormous fabricated; it is impractical to administration it subsequent to being introduced. Subsequently, while fabricating, it must be altogether checked about its workability.

In this test stage venture, we propose the gearbox warming issue and certain preventive measures. Inside the test stage two gearboxes are appended in arrangement with the turbine sharp edges while change of torque from low to higher stage, because of steady pivot there is a great deal of warmth created. It is identified by a temperature sensor . A virtual coolant tank is setup which circles greasing up oil through the gearbox through copper tubes, while it flows, it ingests the warmth.

To expel the warmth from the coolant water is being splashed over the funnels which are supplied from the water repository.

This test stage gives an outline of the idea of how to check the warmth misfortunes. As the insights of working wind turbines demonstrate that while producing, they give a give guarantee of 10 years around. In any case, because of warmth created the segments inside the gearbox grow rolling out an improvement in measurements which expands the grating and hills to further wear and tear and life span misfortunes. So the gearbox separates after a time

of 5 to 6 years which is unsalvageable and hence we have to supplant it out and out.

### **1.4 AUTOMATION SYSTEM:**

It alludes to assembling frameworks with PC controlled robots and machine instruments operation from the information of client requests, through the procedure of changing over material into completed items. Fluctuating measure of human action is required for the down to earth usage of mechanization framework.

Each thing and movement in the mechanized assembling plants can be planed, observed, archived and controlled with a venture asset arranging PC system.

#### **1.4.1 Basic components of mechanization framework:**

There are three essential components on which the outright prerequisite for mechanization frameworks, to be specific:

1. Power likewise called as vitality wellspring of the mechanization framework. This serves to move every one of the parts of the mechanization framework. This force could be electric vitality, battery or gatherer.

2. Program for direction: The procedure of mechanization control framework is totally required. For this guideline project is a PLC programming framework is imperative part in controlling a mechanization framework.

3. Control framework: this is the most essential part of a robotization framework. The relationship with the human body then this

control framework is a piece of the cerebrum that directed development of the entire body. This control framework is a piece of the cerebrum that controlled development of the entire body. This control framework comprises of electronic circuits is controlled by the PLC programming that controls the whole framework. Illustration PLC mechanization is a robot gathering that execute in the business and the development of the robot is controlled by the PLC programming.

#### 1.4.2 Advantages and disservices:

The primary favorable circumstances of computerization are:

- Replacing human administrators in assignments that include hard physical or repetitive work.
- Replacing people in assignments done in perilous situations (i.e. Fire, space, volcanoes, atomic offices, submerged, and so on.)
- Performing assignments that are past human abilities of size, weight, speed, continuance, and so on.
- Economy change. Mechanization may enhance in economy of undertakings, society or the majority of humankind. For instance, when a venture puts resources into robotization, innovation recuperates its speculation; or when a state or nation expands its wage because of mechanization like Germany or Japan in the twentieth Century.

The principle weaknesses of robotization are:

- Technical Limitation. Current innovation can't robotize all the sought undertakings.
- Security Threats/Vulnerability: A mechanized framework may have restricted level of insight; henceforth it is in all probability defenseless to confer blunder.
- Unpredictable advancement costs. The innovative work expense of mechanizing a procedure may surpass the cost spared by the mechanization itself.

## 2 EXSISTING AND PROPOSED SYSTEM

### 2.1 EXSISTING SYSTEM

A model of variable-rate WT wind turbine which is 1-2MW and considered gearbox grease subsystem is set up in this paper. The approval of the model is demonstrated by looking at the consequences of reenactment and SCADA information. This adequately demonstrates the warm flow instrument inside gearbox and the warmth exchange guideline of grease framework. The outcome demonstrates the oil temperature rise is because of the corruption of gearbox transmission proficiency while its size is together controlled by the force transmitted and the encompassing temperature. The nonlinear relationship between oil temperature ascends with wind speed/yield force is because of the effectiveness nonlinearity. Be that as it may, the oil temperature rise displays straight relationship to surrounding temperature. These qualities can be utilized to create successful deficiency discovery calculation for WT. What's more, the component demonstrated in this paper can be

utilized for grease and cooling frameworks outline.

## DISADVANTGE

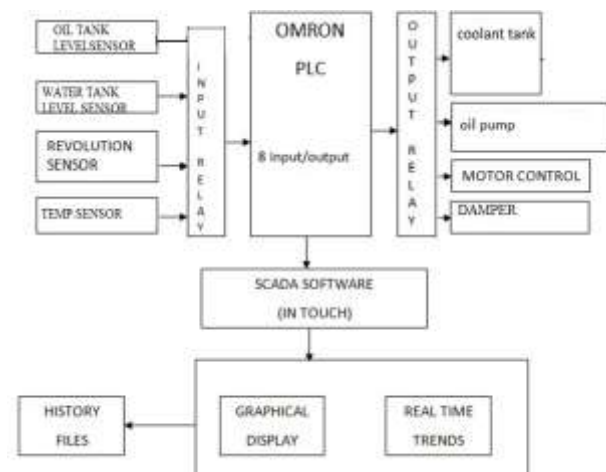
- In existing system of project only stimulation and process had been done using SCADA
- No coolant is used so heat is produced and it causes damage
- Manually failure occurs

## 2.2 PROPOSED SYSTEM

We are controlling oil tank, water tank & gearbox. This anticipate guarantees less upkeep and decreases hazard variable furthermore builds the productivity. In our undertaking we are numbering the beat in view of apparatus moving. Each 30 sec heartbeat is numbered, if beat tally surpass the apparatus is changed from first gear to second. our task we had used the utilization of PLC and SCADA viably, so no manual issue happens. Coolant is utilized to lessen the warmth created Upset sensor is utilized to number the no.of revolution happens inside a specific second. In this manner if the pace builds the sign will be given as info to the PLC, to control the pace of the apparatus box naturally. This anticipate guarantees less support and diminishes hazard component furthermore expands the proficiency.

## 3 METHODOLOGY

### BLOCK DIAGRAM



### 3.1 OIL TANK LEVEL SENSOR

We supply oil to the gearbox to lessen the warmth produced amid the process. It's utilized to demonstrate the level of the oil in tank.

### 3.2 WATER TANK LEVEL SENSOR

A virtual coolant tank is setup which circles greasing up oil through the gearbox through copper tubes, while it flows, it assimilates the warmth. To expel the warmth from the coolant water is being supplied over the funnels which are supplied from the water repository. It's is utilized to show the water level.

### 3.3 REVOLUTION SENSOR

Infra red transmitter is put on one side and the collector is set on other side close wind turbine, which is utilized as an upheaval sensor to check the quantity of revolution happens inside a specific second. In this manner if the rate expands the sign will be given as info to the PLC, to control the velocity of the rigging box naturally.

### 3.4 TEMPERATOR SENSOR

Inside the test stage two gearboxes are connected in arrangement with the turbine sharp edges while change of torque from low to higher stage, because of consistent revolution there is a great deal of warmth delivered. It is identified by a temperature sensor (THERMISTOR). Thermistors are thermally touchy resistors whose prime capacity is to show a vast, unsurprising and exact change in electrical resistance when subjected to a relating change in body temperature. Negative Temperature Coefficient (NTC) thermistors display a lessening in electrical resistance when subjected to an expansion in body temperature and Positive Temperature Coefficient (PTC) thermistors show an increment in electrical resistance when subjected to an expansion in body temperature.

### 4 WORKING PRINCIPLE:

There are many steps involved in this wind turbine gearbox test platform system as follows:

- When the motor is switched on, the blades of the wind turbine rotate.
- THERMISTOR sensor is used to sense the temperature inside the gearbox chamber.
- One low level sensor is attached to the bottom of the coolant tank. When the tank goes empty, the senses and sends a signal to the plc.
- When L1 is switched on, a signal is sent from the sensor to the PLC. This depicts the low level of tank1.
- Similarly when L2 is switched on, a signal is sent from the sensor to the PLC. This depicts the low level of tank 2.
- When either of L1 or L2 is triggered, the pump is switched on and the tank is filled up to high level mark using PLC.
- THERMISTOR has a temp. range of  $-60^{\circ}\text{C}$  to  $+150^{\circ}\text{C}$ . it senses the temp variations inside the gearbox chamber and controls the coolant circulation through the gearbox chamber. This process is controlled using PLC.
- The gearbox working mechanism is controlled through a potentiometer. The potentiometer resistance has been calibrated to the temperature scale of THERMISTOR. The gearboxes would respond in proportion in accordance to the potentiometer rotation.
- IR sensor is used to keep a count of the revolutions so as to monitor the rpm of the blades for accurate production of electricity as per the necessity.
- And the process will continue.

## 5. CONCLUSION

The undertaking "WIND TURBINE GEARBOX CONTROL SYSTEM USING PLC AND SCADA". In our venture we are controlling gearbox utilizing PLC and SCADA. PLC is utilized for computerization and SCADA for control and observing. We are controlling oil tank, water tank & gearbox. This anticipate guarantees less upkeep and decreases hazard variable furthermore builds the productivity. In our undertaking we are numbering the beat in view of apparatus moving. Each 30 sec heartbeat is numbered ,if beat tally surpass the apparatus is changed from first gear to second.

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### PROJECT MODEL

