

## Strength Assessment of Concrete by Fractional Substitution of the Fine Aggregate with Wheat Husk

**K.SRAVANIROOPA (M.tech)**  
Department of Civil  
Engineering  
Visakha Technical Campus,  
Narava, Visakhapatnam.

**V.BHARGAVI M.E (PH.D)**  
Department of Civil  
Engineering  
Visakha Technical Campus,  
Narava, Visakhapatnam.

**DR. E.V.RAGHAVA RAO**  
(professor) Department of  
Civil Engineering  
Visakha Technical Campus,  
Narava, Visakhapatnam.

*Abstract: Constructions are two types RCC and Steel Structures. In our Country most of the constructions are of RCC. Not only in our country but also in the world most constructions are of RCC type in which Concrete is been used. Even though Cost of concrete is comparatively less than steel, but is somewhat costlier. Ingredients of concrete are water, cement, coarse, sand. But concrete is Heavier in weight. And when considered for precast structures those might fail at lifting due to mismatch of eccentricity by its own weight. So, in this project Sand in concrete is been partially replaced with wheat Husk of 0 to 40 of intermediate percentages and it's compressive and split tensile strength is been checked. Because, to reduce weight and cost parameter and also to check the increase of strength parameter which might be an hope. Wheat Husk is been considered because it is cheap and abandoned*

### Introduction

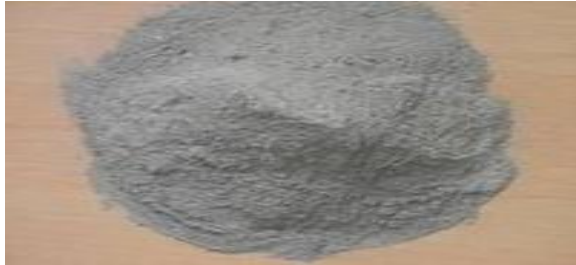
A composite material that comprises basically of a coupling medium, for example, a blend of Portland concrete and water, inside which are installed particles or sections of total, as a rule a mix of fine and coarse total. Cement is by a wide margin the most adaptable and most generally utilized development material around the world. It can be designed to fulfill an extensive variety of execution particulars, not at all like other building materials, for example, characteristic stone or steel, which for the most part must be utilized as they may be. Since the rigidity of cement is much lower than its compressive quality, it is commonly fortified with steel bars, in

which case it is known as strengthened cement



A cement bond is a fastener, a substance utilized as a part of development that sets, solidifies and sticks to different materials, restricting them together. Concrete is at times utilized exclusively, yet is utilized to tie sand and rock (total) together. Bond is utilized with fine total to deliver mortar for stone work, or with sand and rock totals to create concrete. Concretes utilized as a part of development are generally inorganic, regularly lime or calcium silicate based, and can be portrayed as being either pressure driven or non-water driven, contingent on the capacity of the bond to set within the sight of water (see pressure driven and non-pressure driven lime mortar). Non-water powered bond won't set in wet conditions or submerged; rather, it sets as it dries and responds with carbon dioxide noticeable all around. It is impervious to assault by chemicals subsequent to setting. Pressure driven bonds (e.g., Portland concrete) set and wind up noticeably cement because of a substance response between the dry fixings and water. The synthetic response brings about mineral hydrates that are not exceptionally water-solvent as are very tough in water and safe from concoction assault. This permits setting in wet condition or submerged and additionally shields the solidified material from concoction assault. The substance procedure for water powered bond found by antiquated Romans utilized volcanic slag (pozzolana)

with included lime (calcium oxide). "Cement" can be followed back to the Roman expression creation caementicium, used to portray brick work taking after present day solid that was produced using pulverized shake with copied lime as folio. The volcanic fiery remains and pummeled block supplements that were added to the consumed lime, to acquire a water driven cover, were later alluded to as cementum, cimentum, cäment, and bond. In present day times, natural polymers are here and there utilized as bonds in cement. A composite material is comprised of



EN 12620 for strong aggregate, EN 13242 for base layers of road improvement and EN 13450 for railroad weight. Aggregates are the general class of fine and coarse particulate material devoured as the bit of progress, including sand, squashed stone, slag, reused concrete and geo manufactured totals. Aggregates are the most mined materials on the planet. Aggregates are a bit of composite materials, for example, concrete and dull top bond; the aggregate fills in as support to add quality to the general composite material. Due to the all around high water driven conductivity respect when showed up diversely in connection to most soils, aggregates are thoroughly utilized as a bit of spillage applications, for example, establishment and French channels, septic fumes fields, holding divider channels, and street side edge channels. Aggregates are furthermore used as base material under foundations, roads, and railroads. Toward the day's end, aggregates are used as a relentless foundation or road/rail base with obvious, uniform properties (e.g. to help balance differential settling under the road or building), or as a simplicity extender that ties with all the more expensive bond or dark top to casing concrete. Favored bituminous aggregate sizes for road advancement are given in EN 13043 as d/D (where the range exhibits the tiniest and greatest square work pounding that the particles can pass). A comparable portrayal measuring is used for greater insurance stone sizes in EN 13383The American

Society for Testing and Materials (ASTM) conveys a complete posting of points of interest including ASTM D 692 and ASTM D 1073 for various improvement aggregate things, which, by their individual framework, are fitting for specific



Husk (or body) in herbal science is the external shell or covering of a seed. It frequently alludes to the verdant external covering of an ear of maize (corn) as it develops on the plant. Truly, a husk or body incorporates the defensive external covering of a seed, organic product or vegetable. It can likewise allude to the exuvia of bugs or little creatures abandoned subsequent to shedding. In cooking, structure can likewise allude to other waste parts of foods grown from the ground, strikingly the top or sepal of a strawberry. The husk of a vegetable and some comparative natural products is known as a unit. Plantago-seed adhesive is regularly alluded to as husk, or psyllium husk. Edit plants of a few animal varieties have been chosen that have hullless seeds, including pumpkins, oats, and grain.

### Literature Review

Md Abdul Mannan, and Chettia, Champakaraman Ganapathy (2002) Engineering properties of concrete with oil palm shell as coarse aggregate. In a fleeting review, for up to 90 days, properties of oil palm shell (OPS) concrete specifically compressive quality, flexural quality, part rigidity, modulus of flexibility, drying shrinkage and beginning surface retention, have been resolved and an examination is made with control concrete. Two states of curing, in particular, one to reenact the pragmatic curing condition and another research center curing condition, are utilized. It is watched that OPS concrete has adequate quality to be acknowledged as auxiliary lightweight cement and that the pattern of practices of OPS cement and control cement is fundamentally the same as. Be that as it may, the modulus of flexibility of OPS cement is lower contrasted with control cement and ISA is more in OPS concrete contrasted and control concrete. Turgot Öztürk, Muzaffer Bayraklı, 2005, The Possibilities of Using Tobacco Wastes in

Producing Lightweight Concrete. This review was done to decide the conceivable outcomes of utilizing tobacco squanders in lightweight cement creating. The specimens were created with blend mixes of materials, for example, tobacco squander, pumice, sand and bond. The outcomes demonstrated that delivered material specimens were in lightweight solid class as indicated by estimations of consistency, unit weight, porosity, conservativeness, compressive quality and warm conductivity. It was resolved that the unit weight of lightweight solid material specimens run between 0,50 – 0,56 kg dm<sup>-3</sup>, compressive quality esteems run between 0,20 - 0,60 N mm<sup>-2</sup> and warm conductivity coefficients run between 0,194 – 0,210 W m<sup>-1</sup> K<sup>-1</sup>. As indicated by the perceptions, tests, analyses and assessments on lightweight solid material specimens, it was presumed that the lightweight cement with tobacco squander added substances can be utilized as a covering and isolating material in developments. C. B. Sisman, e. Gezer and i. Kocaman, 2011, Effects Of Organic Waste (Rice Husk) On The Concrete Properties For Farm Buildings. The target of this examination was to research physical, mechanical and warm properties of cement created by utilizing natural waste (rice husk). Concrete with a measurements of 300 was created by including different measures of rice husk into the ordinary total (5, 10, 15, 20, 25 and 30%). The compressive quality and unit weight of the specimens were resolved following 7 and 28 days, and the water retention rate, solidifying defrosting resistance and warm conductivity were resolved following 28 days. As indicated by the test comes about, the compressive qualities and unit weights of the solid run in the vicinity of 17.6 and 37.5 MPa and in the vicinity of 1797 and 2268 kg/m<sup>3</sup>, individually. All solid created were impervious to solidifying. The solid water ingestion rates were beneath 5.5%. Furthermore, warm conductivities shifted in the vicinity of 1.53 and 0.79 W/mK. Taking everything into



Weight of cement used =W gm

(ii)Initial reading of flask =V1 ml

(iii)Final reading of flask =V2 ml

(iv)Volume of cement particle= V2-V1 ml

(V) Weight of equal of water= ( V2-V1) x specific weight of water.

Specific gravity of cement = (Weight of the cement / Weight of same volume of water)

$$= W/(V2-V1)$$



Weigh roughly 10g of concrete to the closest 0.01g and place it on the strainer.

ii) Agitate the sifter by whirling, planetary and direct developments, until not any more fine material goes through it.

iii) Weigh the deposit and express its mass as a rate R1,of the amount initially set on the sifter to the closest 0.1 percent.

iv) Gently brush all the fine material off the base of the strainer.

v) Repeat the entire technique utilizing a crisp 10g specimen to acquire R2. At that point ascertain R as the mean of R1 and R2 as a rate, communicated to the closest 0.1 percent. At the point when the outcomes contrast by more than 1 percent outright, do a third sieving and figure the mean of the three esteems.

The cement glue is readied. The rate of water is taken as decided in the Consistency test.

(ii) The form is put on a glass plate and it is filled by cement glue.

(iii) It is secured at top by another glass plate. A little weight is put at top and the entire gathering is submerged in water for 24 hours. The temperature of water ought to be between 24°C to 35°C.

(iv) The separation between the purposes of marker is noted. The form is again set in water and warmth is connected such that breaking point of water is come to in around 30 minutes. The bubbling of water is proceeded for 60 minutes.

(v) The form is expelled from water and it is permitted to chill off.

(vi) The separation between the purposes of marker is again measured. The distinction between the two readings demonstrates the development of cement and it ought not surpass 10 mm.



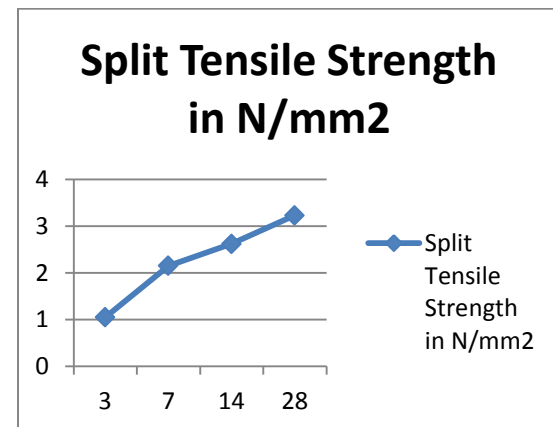
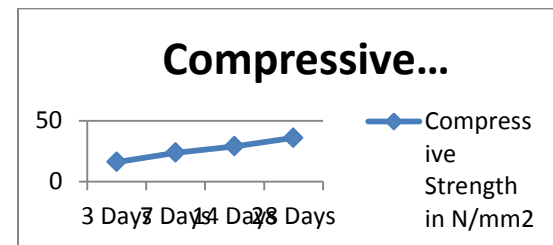
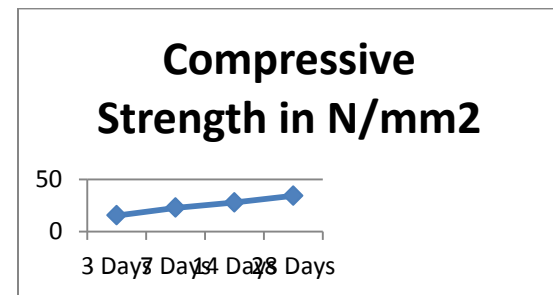
Take 400 gm of concrete in a skillet. Set up a flawless concrete glue by including 0.85 times the water required to give a glue of standard consistency by the past test. Begin a stop watch at the moment when water is added to the concrete. Keep the vicat form on a non permeable plate and fill the cement glue in it. After totally filling the form, it ought to be shaken somewhat to remove the air. Smooth off the surface of the glue making it level with the highest point of the shape. Put the test square and the non permeable plate under the bar bearing the needle having 1sq.mm.cross area. Bring down the needle tenderly till in contact with the surface of the test square and rapidly discharge enabling it to infiltrate into the test block.(When vicat contraction with dash pot is utilized, put the form loaded with concrete glue and the non spongy plate on the base of the vicat mechanical assembly .Raise the in the first place the needle will totally penetrate the piece. Rehash the method until the needle neglects to penetrate obstruct for 5+-0.5mm measured from the base of the form.

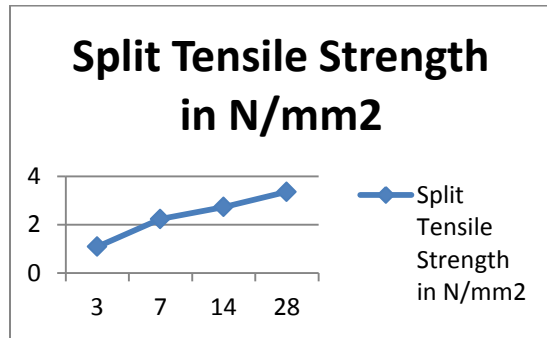
The period slipping by between the time when water is added to the concrete and the time at which the needle neglects to puncture the test obstruct by 5+-0.5mm is the underlying testing time

### Experimental Investigations

Weight of cement used =  $W_c$  gm = 15 gms. Initial Pour in flask =  $V_1$  ml = 30 ml. Final Pour in flask =  $V_2$  ml = 30 ml. Rise in Volume =  $V = 65$  ml. Volume of cement particle,  $V_c = V - (V_2 + V_1)$  ml =  $65 - (30 + 30) = 65 - 60 = 5$  ml. weight of equal volume of water =  $W_w = V_c \times \text{specific weight of water} = 5 \times 1 = 5$  gms. Specific gravity of cement = (Weight of cement/ Weight of equal volume of water) =  $W_c / W_w = 15 / 5 = 3$  Liquid used is Kerosene. Specific gravity of a sample of cement = 3

### Results and Graphs





### Discussions, Advantages, Disadvantages and Future Scope

It is surrendered in nature. Usage for wheat husk is been done as opposed to tossing it. Reduce the cost of developments. Gives more prominent quality than Fck for 20% substitution of bond in cement.

It is costless. Useful to diminish weight of structure. Useful in precast developments at Tension stage as there pressure will be zero to abatement weight of that structure and furthermore we can expand greater substitution rate there as pressure quality required is less. Green concrete - By supplanting bond with wheat husk cinder, there are prospects of creating condition inviting cement. Fiery debris from wheat husks, while not totally killing the contamination that originates from making bond diminishes it significantly. Likewise, this powder gives insurance against erosion and reinforces the solid. High execution concrete-The WHA cement is impervious to chloride particle infiltration. The WHA concrete likewise indicates phenomenal execution under solidifying and defrosting conditions, and its imperviousness to de-icing salt scaling was like that of the solid. Insulator-wheat frames themselves are a class A warm protecting material since they are hard to consume and less inclined to enable dampness to proliferate form or parasites. Roofing shingles-Clay is one of the least expensive and most sturdy building material being utilized. Consequently, to decrease the cost of development and to build the life of structures the utilization of mud is being investigated. In this manner, WHA is utilized alongside dirt to upgrade its properties. Sandcrete squares contain folios, water and normal sand. Concrete is utilized as a folio yet is the costliest constituent in the generation of sandcrete pieces. This has supported makers of sandcrete pieces to deliver hinders with low OPC content that will be reasonable to individuals and with much benefit. The

utilization of wheat husk slag as a halfway substitution to concrete will give a monetary utilization of the by – item and thusly deliver less expensive squares for ease structures. Paving pieces wheat husk fiery debris is being utilized as a part of clearing squares in a considerable lot of the nations. Since the particular gravity of WHA is low, it is observed to be a light-weight material. As WHA is a carbon nonpartisan green item, there are no unsafe consequences for the earth while consuming it. In addition, the green house gas emanation from the bond generation can be chopped around picking a substitution material like WHA. Subsequently the paver piece utilizing WHA is observed to be prudent and reliable.

### Disadvantages

Mechanical quality is low. Be that as it may, this can be amended by including marble waste, or Mortar between pieces. Limitation of size. Just secluded size can be created. Expansive size will have more breakages. As it is natural it may be decomposable

### Future scope

It is guided for future reviews that the investigation on utilization of wheat husk is have to increment to a more extensive point of view in order to get a handle on the specific conduct and resultive usage of wheat husk which gives an idea to check extra parameters and very surprising administering impact of wheat husk on building properties of later and solidified cement. Thereupon future work is reached out as take after

- These substitutions can be further increment to some rate.
- Flexural quality can be tried with these substitutions.
- Addition of admixtures should be possible and be tried.
- Addition of sticky materials and filaments or a few particles should be possible and be tried.
- Replacements should be possible to Cement and coarse totals should be possible and be tried.

- Age parameter of cement can be expanded for 53 days, 96 days, and so forth and be tried.
- Slump parameter variety with quality can be tried.
- Effect of glass powder on quality of cement with various w/c proportions

### Conclusions

**Conclusions:** The improvement of cement with wheat husk as fine total has been effectively finished and the outcomes were displayed and investigated in the past sections. In view of the test consequences of M30 cement the accompanying determinations are made:

#### A. General Conclusions

- 1) It is conceivable to supplant wheat husk by rare sand for cement.
- 2) The wheat husk cement is less workable, solid and tough contrasted with sand concrete

#### B. Particular conclusions

- Gives greater strength than Fck for 10%, 20% and 30% replacement of Sand in concrete with some decrement.
- Strength decreased for 30% replacement compared to 20% in decreasing order up to next low value.
- We could use in real time construction with replacement up to 30% to reduce cost. Maximum extent up to 40%.
- If we want to increase much percentage replacement to reduce cost then we have to design for next highest fck design mix and we have to use it.
- Weight is Reducing by increase in replacement percentage.
- Cost is Reducing by increase in replacement percentage.

### References

1. IS: 2720 (Part III/Sec 1) : 1980 – Specific gravity
2. IS 2720-4 (1985): Part 4 – Grain size analysis

3. IS 1124 – Water absorption

4. IS 10262 : 2009 – Mix Design of Concrete

5. IS 383 – Finding Zone from sieve analysis

6. IS 456 : 2000 – Finding water cement ratio

7. IS 5816 : 1999 – Split Tensile Test

8. IS 516 – 1959 Compressive strength Test

9. And all journals Mentioned in the literature Review of this project Document.